

BEAUTIFUL, ENERGY EFFICIENT, CUSTOM PATIO DOORS

Vinyl Patio Doors

Your home is a reflection of your personal taste and style. When looking to add new patio doors to your home, there's a lot to consider. Our vinyl sliding patio doors are offered in many sizes and are built to your specifications. This assures a perfect fit, exceptional performance, and a lifetime of worry-free use for you and your family. Add to that the enhanced beauty and style a new custom door adds to your home's interior and exterior. Now that's what we call a win-win.





Features

- Available in White, Almond, and Vividcolor painted exterior
- Reinforced 5 3/4" frame adds durability and enhances performance
- 2 5/8" welded sash is reinforced for added strength
- Available in 2, 3 and 4-panel configurations
- Sizes up to 16' x 8' (W x H)
- True Sloped sill keeps water and air where it belongs
- Stylish "Look" handle with optional key lock
- Energy-saving glass system with high performance Low-e glass with argon
- Available in triple glazed glass option for enhanced performance
- · Multipoint locking system for added security
- · Aluminum sill cover is standard
- Optional foot lock for added security

Features

- Available in White, Almond, and Vivid Color painted exterior
- Combines the practicality of a sliding door with the look of a garden door
- Reinforced 5 3/4" frame adds durability and enhances performance
- 4 3/8" welded sash is reinforced for added strength
- Available in 2, 3 and 4-panel configurations
- Sizes up to 16' x 8' (W x H)
- True Sloped sill keeps water and air where it belongs
- Stylish "Look" handle with optional key lock
- Energy-saving glass system with high performance Low-e glass with argon
- Available in triple glazed glass option for enhanced performance
- Multipoint locking system for added security
- · Aluminum sill cover is standard
- Optional foot lock for added security



L'inited WARRANTY

- 20 YEAR WARRANTY ON FRAME AND SASH
- 20 YEAR WARRANTY ON LOW-E GLASS UNIT
- 10 YEAR WARRANTY ON INTEGRATED BLINDS
- 5 YEAR WARRANTY ON HARDWARE

SEE PRINTED WARRANTY FOR DETAILS



301 Classic Vinyl Sliding Patio Door

Features

- Available in White, Almond, Sandstone and Vividcolor painted exterior
- 5 1/2" frame for added durability
- 2 5/16" welded sash is reinforced for added strength
- Available in 2 and 3-panel configurations
- Superior performance providing 24/7 protection without the need for pre-storm installations
- Patented dual tandem nylon wheels for smooth operation
- Aluminum interlock adds strength in all the right places
- Laminated glass on the inside, protecting the home's interior in case of breakage
- Stainless steel multipoint lock
- Sizes up to 12' x 8' (W x H)
- Engineered to perform at PG60 with an optional water bar

Features

- Available in White and Almond
- 4 9/16" frame adds durability and enhances performance
- 2 1/8" welded sash is reinforced for added strength
- · Available in XO and OX configurations
- Available in 5068 and 6068 sizes
- Steel Reinforcement in Vertical Stiles
- Drainage system with anti-return flap keeps water and air where it belongs
- "Look" Handle with optional key lock
- Energy-saving glass system with high performance Low-e glass with argon
- Single point locking system

All products come standard with tempered glass and non-conductive spacer

MECHANICALLY ASSEMBLED FRAME I WELDED VINYL SASH

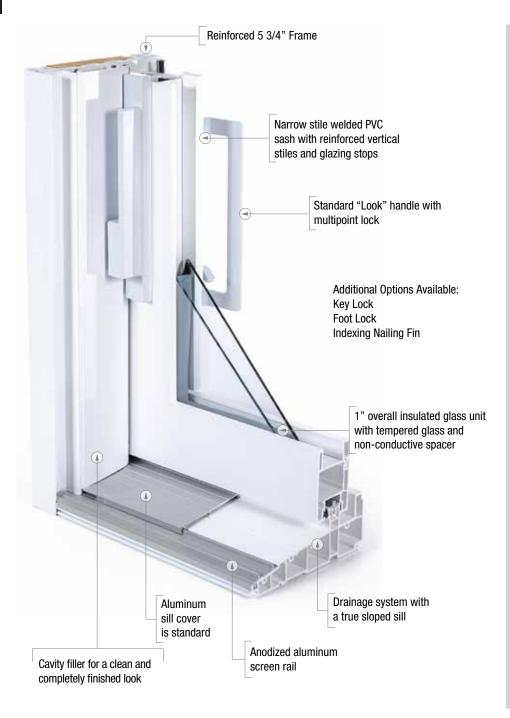




PERFORMANCE

Testing performed in a laboratory

Door Size: 72" x 82"	Overall: SD-R55	AAMA / WDMA / CSA101 / I.S.2 / A440-17
Dual Glaze, Low-e with argon gas	U Value 0.28	SHGC 0.21
Triple Glaze, Low-e with argon gas	U Value 0.23	SHGC 0.20



CHOICE OF OPENINGS AND SIZES *Exterior view

X= OPERATING PANEL 0= FIXED PANEL





59 ½"×79 ½"

6' WIDTH



71 ½"×79 ½" 71 ½"×95 ½"

8' WIDTH



95 ½"×79 ½"

9'& 12 'WIDTH



143 ³/₁₆" × 79 ½" 143 ³/₁₆" × 95 ½"

9'& 12 ' WIDTH



107 3/8" × 79 ½" 107 3/8" × 95 ½" 143 ½"6" × 79 ½" 143 ½"6" × 95 ½"

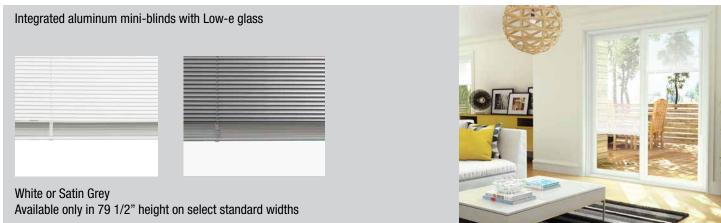
10', 12'& 16' WIDTH

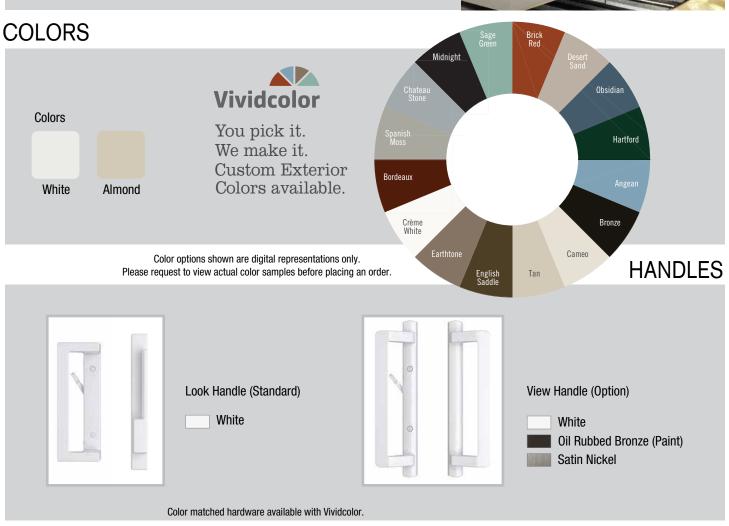


116 ½" × 79 ½" 140 ½" × 79 ½" 140 ½" × 95 ½" 188 ¾" × 79 ½" 188 ¾" × 95 ½"

OPTIONS







GRIDS

Dividers Colonial Flat or Contoured 5/8' Flat 2" 1x3 or 1x4



Ranch Flat or Contoured 5/8" 3x1 or 4x1



Prairie Flat or Contoured 5/8"

SECURITY OPTIONS



Contoured 5/8"

Flat 5/8"

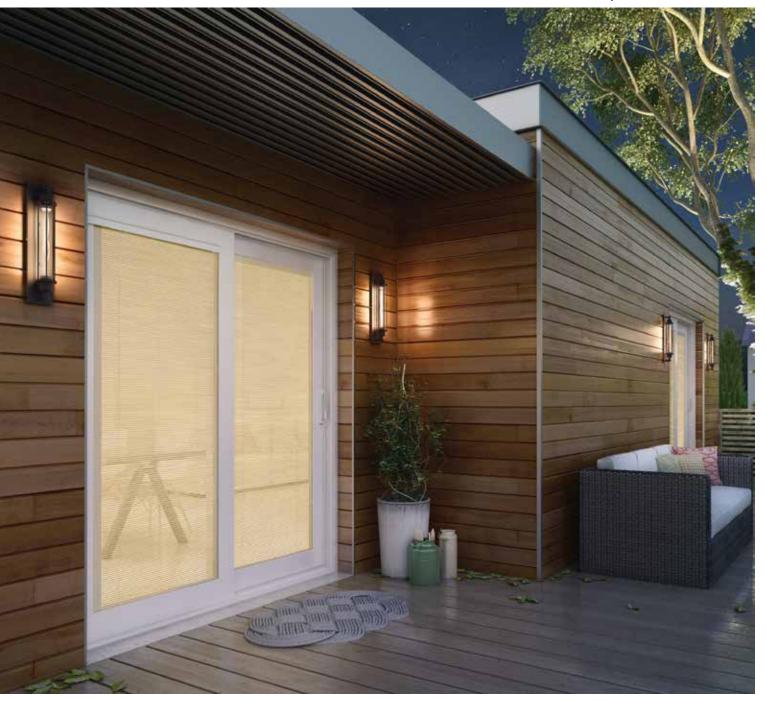


Three-position foot lock

THE WIDE SASH EVOKES THE CHARM OF A GARDEN DOOR

MECHANICALLY ASSEMBLED FRAME | WELDED VINYL SASH





PERFORMANCE

Testing performed in a laboratory

Door Size: 72" x 81"	Overall: PG-R45	AAMA / WDMA / CSA101 / I.S.2 / A440-08	
Dual Glaze, Low-e with argon gas	U Value 0.30	SHGC 0.45	
Triple Glaze, Low-e with argon gas	U Value 0.25	SHGC 0.44	



CHOICE OF OPENINGS AND SIZES *Exterior view

X= OPERATING PANEL O= FIXED PANEL



5' WIDTH

59 ½"×79 ½"

6' WIDTH



71 ½"×79 ½" 71 ½"×95 ½"

8' WIDTH



95 ½"×79 ½"

7', 9' & 12' WIDTH



104" × 79 ½" 102 %16" × 81"

7', 9' & 12' WIDTH



 $107^{-7/8}" \times 79 \frac{1}{2}" (0X0)$ 106 7/16" × 81" (0X0) 104 "×79 ½"(00X/X00) 102 %16" × 81 "(00X / X00)

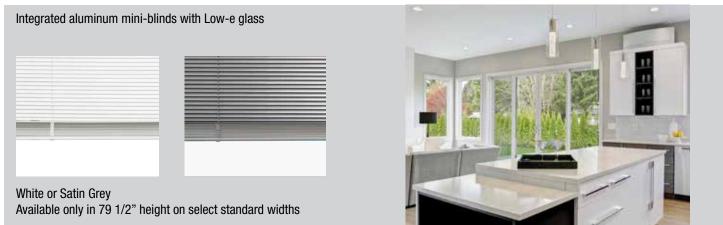
10 ' & 12 ' WIDTH

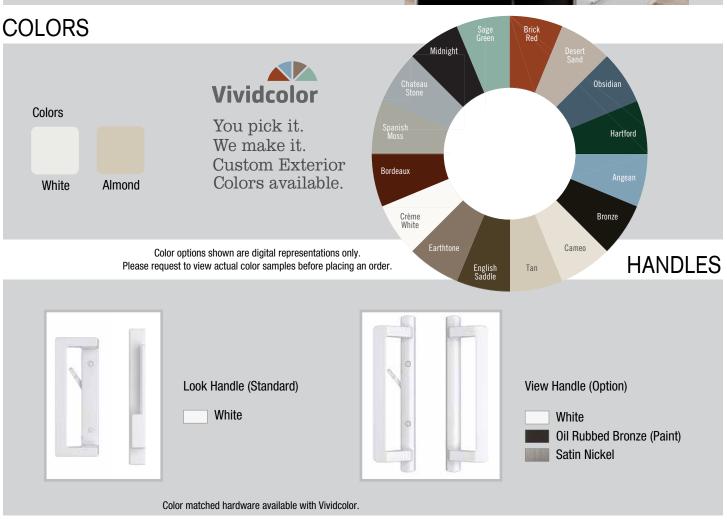


116 1/8" × 79 1/2" 114 ⁵/₈" × 81" 140 %16" × 79 ½" 138 11/16" × 81"

OPTIONS







GRIDS

Dividers Flat 2" 1x3 or 1x4

Colonial Flat or Contoured 5/8"



Ranch Flat or Contoured 5/8"



Prairie Flat or Contoured 5/8"

SECURITY OPTIONS



Contoured 5/8'

Flat 5/8"



Three-position foot lock (Only available in white)





PERFORMANCE

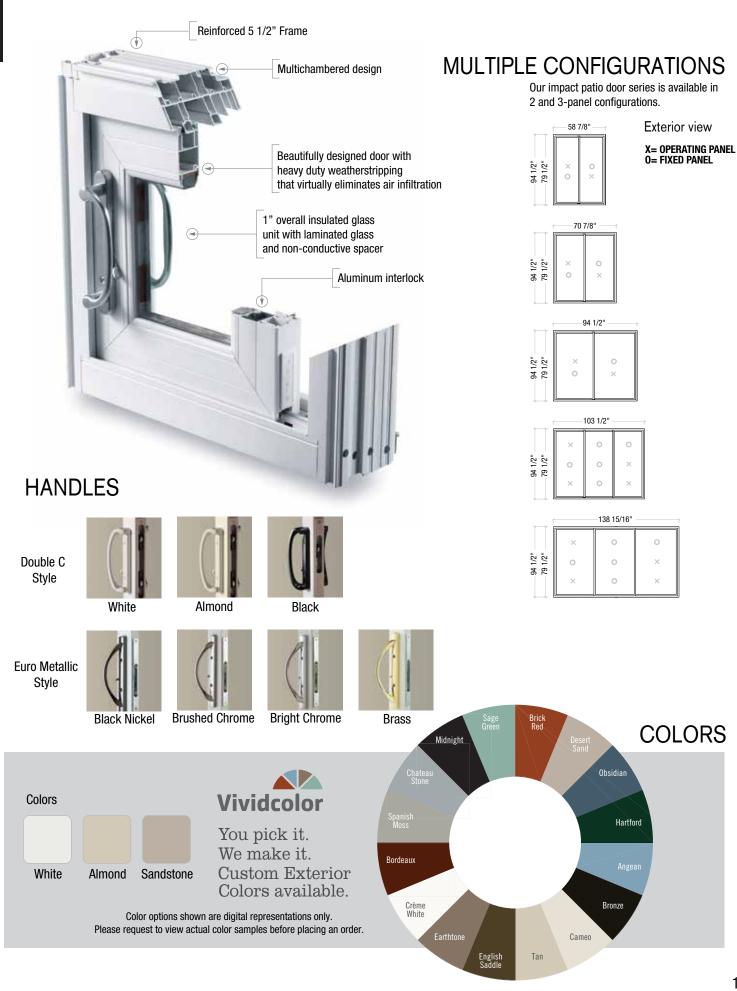
Testing performed in a laboratory

AAMA / WDMA / CSA101 / I.S.D / A440-08 Door Size: 96" x 96" Overall: LC -PG 60-SD AAMA / WDMA / CSA101 / I.S.D / A440-08 Door Size: 141" x 96" Overall: LC -PG 50-SD

Dual Glaze, Laminated, Low-e with argon gas

U Value 0.33

SHGC 0.20



ABSOLUTE REFINEMENT. A SURE VALUE WELDED VINYL FRAME I WELDED VINYL SASH





PERFORMANCE

Testing performed in a laboratory

Door Size: 96" x 80" Overall: SD-R50 AAMA / WDMA / CSA101 / I.S.2 / A440-11

Dual Glaze, Low-e with argon gas U Value 0.28 SHGC 0.21



CHOICE OF OPENINGS AND SIZES *Exterior view

X= OPERATING PANEL O= FIXED PANEL





Additional Options Available: Key Lock Foot Lock Indexing Nailing Fin

OPTIONS





COLORS HANDLES



GRIDS



Colonial Flat 5/8" 3x6



Ranch Flat 5/8"



Prairie Flat 5/8" 3x1

SECURITY OPTIONS



Flat 5/8"



Three-position foot lock (Only available in white)

Comparison Chart



	650	670	8500	301
White available	•	•	•	•
Almond available	•	•	•	•
Sandstone available			•	
Vividcolor exterior available	•	•	•	
True sloped sill	•	•	•	
Aluminum sill cover	•	•	•	
Cavity cover	•	•	•	
Reinforced frame	•	•	•	
Reinforced sash	•	•	•	•
Low-e glass	•	•	•	•
Dual glaze glass	•	•	•	•
Triple pane glass option	•	•		
Integrated blinds with Low E glass	•	•		
Grids	•	•	•	•
4 panels available	•	•		
Custom sizes available	•	•		
Multipoint lock	•	•	•	
Keyed lock optional	•	•	•	•
Multiple handle options	•	•	•	
Indexing nail fin	•	•	•	•
Footlock	•	•	•	•
Reversible (prior to install)				•

